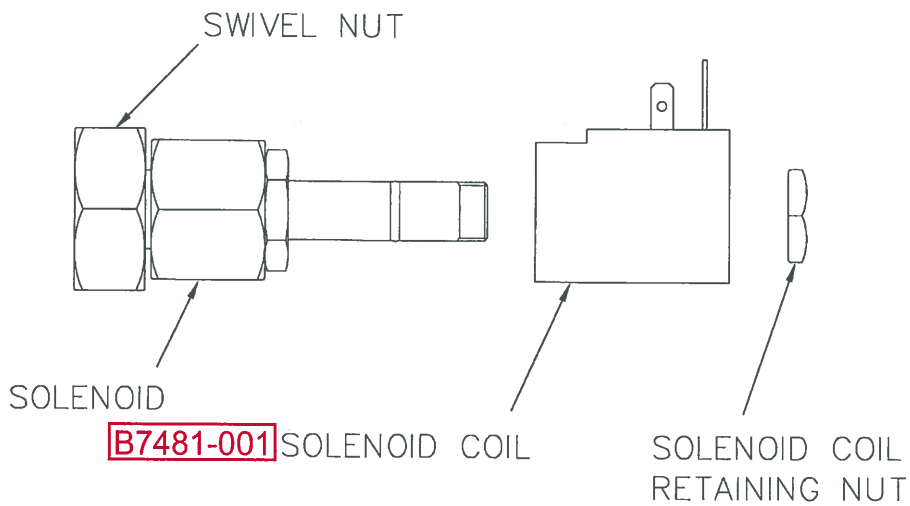
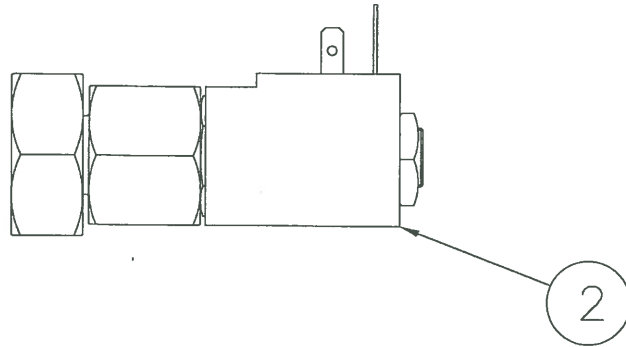


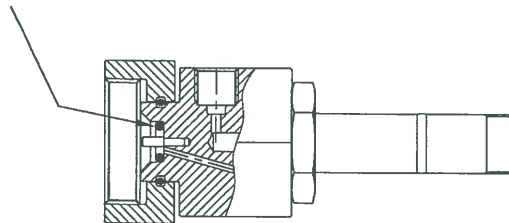
# ASSEMBLY INSTRUCTIONS

## SOLENOID ASSEMBLY

D8522-003



B5124-401 'O' RING SEAL



REMOVE THE SOLENOID COIL FROM THE SOLENOID ASSEMBLY.

ENSURE THE SWIVEL NUT ROTATES FREELY.